

Date: 25/06/2024

Qty. | Description

1 CM 1-5 A-R-A-E-AVBE C-A-A-N



Note! Product picture may differ from actual product

Product No.: 96806794

Compact, reliable, horizontal, multistage, end-suction centrifugal pump with axial suction port and radial discharge port. The shaft, impellers and chambers are made of stainless steel. The inlet and discharge parts are made of cast iron. The mechanical shaft seal is a special designed, unbalanced O-ring seal. Pipework connection is via internal Whitworth pipe threads, Rp (ISO 7/1).

The pump is fitted with a 1-phase, foot-mounted, fan-cooled asynchronous motor.

Controls:

Frequency converter: None

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 90 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2900 rpm

 $\begin{array}{lll} \mbox{Rated flow:} & 1.7 \ \mbox{m}^3 \mbox{/h} \\ \mbox{Rated head:} & 30.92 \ \mbox{m} \\ \mbox{Code for shaft seal:} & \mbox{AVBE} \\ \end{array}$

Approvals: CE,EAC,UKCA
Approvals for drinking water: ACS,NSF61
Curve tolerance: ISO9906:2012 3B

Materials:

Pump housing: Cast iron

EN-GJL-200 ASTM A48-25A

Impeller: Stainless steel

EN 1.4301 AISI 304

Installation:

Range of ambient temperature: -20 .. 55 °C Maximum operating pressure: 10 bar

Max pressure at stated temp: 10 bar / 40 °C

6 bar / 90 °C

Type of connection: Rp
Size of inlet connection: 1 inch
Size of outlet connection: 1 inch
Outlet position: 12

Electrical data:

Motor standard: IEC



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1 Frame size: 71B
Rated power - P2: 0.5 kW
Mains frequency: 50 Hz
Suitable for 50/60 Hz: N

Rated voltage: 1 x 220-240 V V

Service factor: 1.00
Rated current: 3.1-2.8 A
Starting current: 530 %
Rated speed: 2730-2740 rpm

Enclosure class (IEC 34-5): IP55
Insulation class (IEC 85): F
Built-in motor protection: PTO
Cable included (Yes/No): N

Others:

Terminal box position: 12

Minimum efficiency index, MEI ≥: 0.7

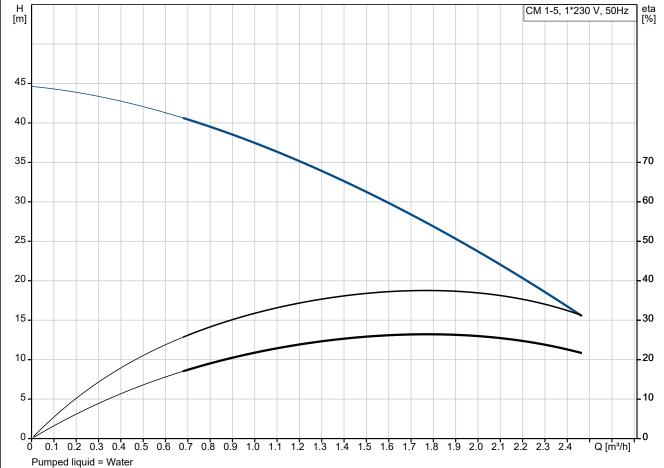
Net weight: 12.5 kg

Gross weight: 15 kg

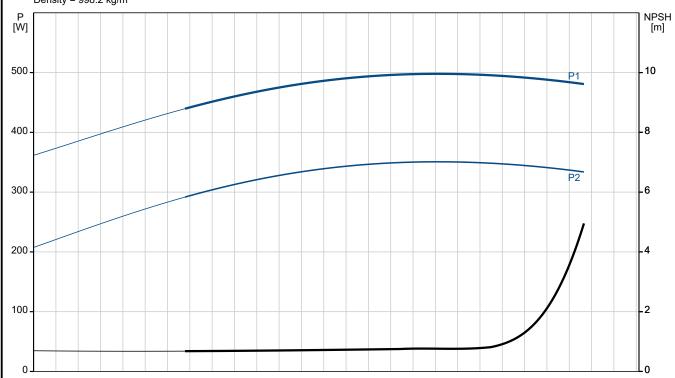


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96806794 CM 1-5 A-R-A-E-AVBE C-A-A-N 50 Hz



Liquid temperature during operation = 20 °C Density = 998.2 kg/m³



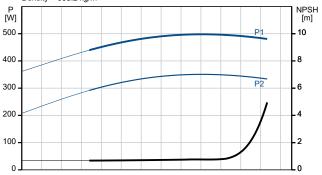


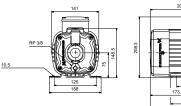
Date: 25	5/06/2024
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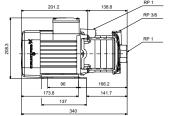
Description	Value
General information:	
Product name:	CM 1-5 A-R-A-E-AVBE C-A-A-N
Product No:	96806794
EAN number:	5700310917412
Technical:	
Pump speed on which pump data are based:	2900 rpm
Rated flow:	1.7 m³/h
Rated head:	30.92 m
Impellers:	5
Code for shaft seal:	AVBE
Approvals:	CE,EAC,UKCA
Approvals for drinking water:	ACS,NSF61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-200
Pump housing:	ASTM A48-25A
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A151 304
Material code: Code for rubber:	F
	<u> </u>
Installation:	20 55 80
Range of ambient temperature:	-20 55 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 40 °C
Max pressure at stated temp:	6 bar / 90 °C
Type of connection:	Rp
Size of inlet connection:	1 inch
Size of outlet connection:	1 inch
Outlet position:	12
Connect code:	R
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 90 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Frame size:	71B
Rated power - P2:	0.5 kW
Mains frequency:	50 Hz
Suitable for 50/60 Hz:	N
Rated voltage:	1 x 220-240 V V
Service factor:	1.00
Rated current:	3.1-2.8 A
Starting current:	530 %
Rated speed:	
•	2730-2740 rpm
Enclosure class /IEC 24 E\:	IP55 F
Enclosure class (IEC 34-5):	
Insulation class (IEC 85):	•
Insulation class (IEC 85): Built-in motor protection:	PTO
Insulation class (IEC 85):	•

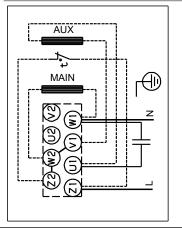
Juto.	20/00/2021		
H [m]		CM 1-5, 1*230 V, 50Hz	eta [%]
45 -			
40 -			
35			70
30 -	\rightarrow		60
25 -			- 50
20			40
15 -			- 30
10			- 20
5			10
0 0.2 0.4 0.6	0.8 1.0 1.2 1.4 1.6	1.8 2.0 2.2 Q [m³/h]	Lο
Demonstration of the Ale	l-4		

Pumped liquid = Water Liquid temperature during operation = 20 °C Density = 998.2 kg/m³











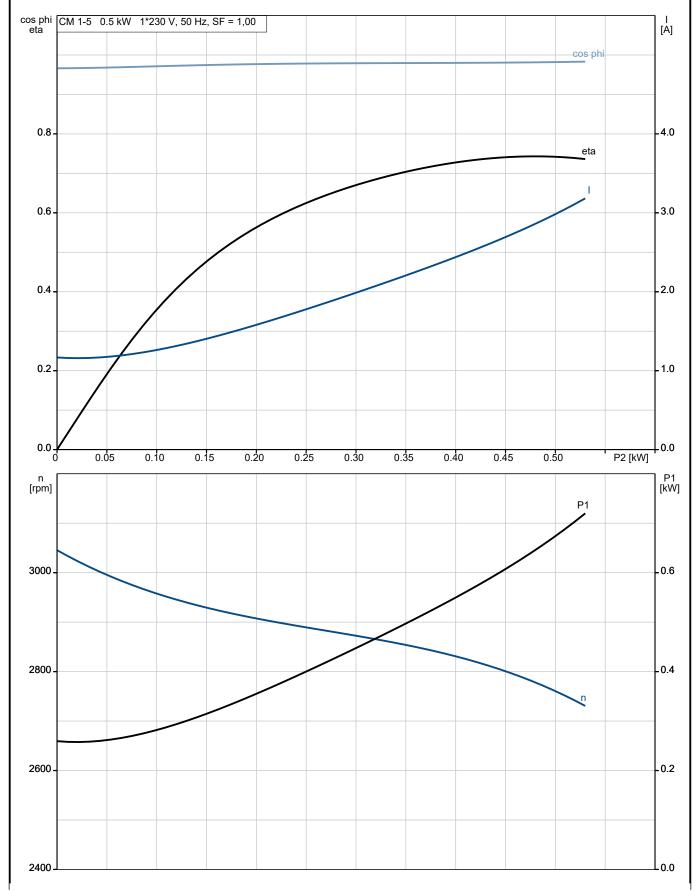
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Description	Value
Others:	
Terminal box position:	12
Minimum efficiency index, MEI ≥:	0.7
Net weight:	12.5 kg
Gross weight:	15 kg



Date: 25/06/2024

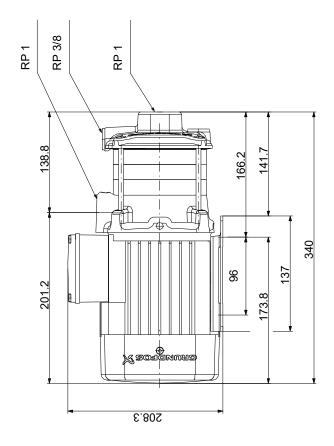
96806794 CM 1-5 A-R-A-E-AVBE C-A-A-N 50 Hz

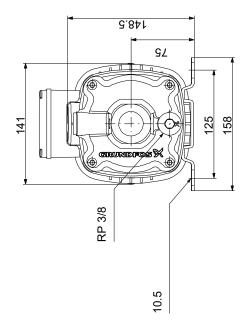




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96806794 CM 1-5 A-R-A-E-AVBE C-A-A-N 50 Hz





Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.